



Dart Aerospace Ltd.
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D3492-3

Job Sheet 181328



Part No: D3492-3

Job Qty: 100 ea

Part Name: Plug



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/25/18

Job Tracking No:

Due Date: 8/15/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV E IPP Rev:A 11.04.19 per dwg revC DD ver:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	100 Ea	8/15/18	8/15/18	0.00	0.00	Start Up Machining-2		JBD 18/09/30
100	Hardinge	100 pcs	8/15/18	8/15/18	0.00	3.75	Hardinge		JBD 18/09/30
120	QC	100 pcs	8/15/18	8/15/18	0.00	0.00	QC8		KR 18-09-04
130	HandFinish	100 pcs	8/15/18	8/15/18	0.00	0.34	HandFinish1		DR 18/09/05
135	Outsource	100 pcs	8/15/18	8/15/18	0.00	0.00			BL 18-9-6
140	Powdercoat	100 pcs	8/15/18	8/15/18	0.00	0.20	Powdercoat1		DAS
145	Packaging	100 pcs	8/15/18	8/15/18	0.00	0.00			SEP 06 2018 68
150	QC	100 pcs	8/15/18	8/15/18	0.00	0.00	QC3		AL 18-9-6 9-89
160	Packaging	100 pcs	8/15/18	8/15/18	0.00	0.00	Packaging3-1	FP-001	END 18-09-06
170	QC21-SA	100 Ea	8/15/18	8/15/18	0.00	0.00	QC21		(TEMP 008.)

Part Op 100 - 1-Turn as per Folio FA632 & Dwg D3492

Descriptions: 140 - (Flat End Only)

160 - LOCATION : FP001

M 83893

START: 8:15

OVT: 320°

FINISH: 8:45

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6R0.750	6061-T6 Round Bar .750"	5.9000 ft (.059 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6R0.750	6	56	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Plug	0.750inches ± 0.010	0.760 0.740		
2	Plug	0.582inches + 0.000 - 0.002	0.582 0.580		
3	Plug	0.045inches + 0.000 - 0.002	0.045 0.043		
4	Plug	0.060inches ± 0.005	0.065 0.055		

5	Plug	0.060inches ± 0.005	0.065 0.055
6	Plug	0.500inches ± 0.010	0.510 0.490
7	Plug	0.090inches $+ 0.000$ $- 0.002$	0.090 0.088

Plex 7/25/18 1:50 PM Dart.lajeunesse.marie



Container No: S107030



Part: D3492-3

Job No: 181328

Serial No/Batch: S107030

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

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Date: 08/30/18